



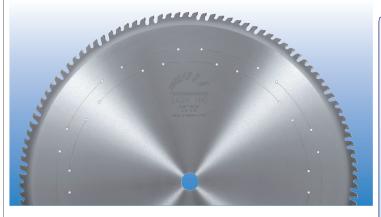


## For cutting aluminum billets / profiles

Patent pending

# MA-Stable Saw

Improved stable saws with thinner kerf for cutting large diameter aluminum billets and profiles.



Diameter range: φ350 to φ800

### **Cut surface**



Microscopic image of the cut surface

## Test results

## FEATURES

## 1 MA-STABLE SLIT

New slit design enables a kerf up to 20% thinner while improving stability.



20% thinner-kerf

MA=Most Attractive

# 2 AVG(Special gullet design)

Vibration is reduced by combining both deep and shallow gullets, resulting in improved cut surfaces.



AVG=Anti-Vibration Gullet

	Purpose	Conventional diameter	MA-Stable Saw	Material	Results
1	Yield improvement	Ф455x3.5x3.0x25.4 x120P BC	Ф455x <mark>2.4</mark> x1.8x25.4 x120P BC	Aluminum profile (t=8mm)	The thinner kerf reduced the amount of material needed, saving material costs.
2	-Yield improvement -Swarf reduction	Ф510x3.5x3.0x25.4 x120P BC	<mark>Ф455х2.0</mark> х1.6х25.4 х80Р ВС	Aluminum profile (various thinkness)	Changing the diameter and kerf thickness enabled production of more products, and reduced the swarf amount.
3	Reduction of spinning noise and cutting power	Ф405x2.8x2.4x25.4 x120P	Ф405x <mark>2.4</mark> x2.0x25.4 x120P BC	Aluminum profile	When manual feeding, spinning noise and cutting power were reduced.
4	Reduction of cutting noise	Ф750x6.0x5.0x50 x120P D	Ф750х <mark>3.8</mark> х3.0х50 х150Р 5DX	Aluminum profile	Changing the kerf from 6.0mm to 3.6mm reduced the cutting noise from 116dB to 105dB.

<sup>\*</sup> For product improvement, there is a possibility of unannounced specification changes.



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