





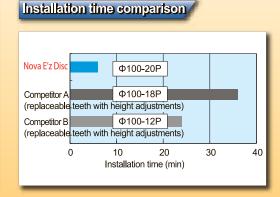
More teeth offers higher efficiency

The light weight design for small machine arbors. 1 Better quality and more efficient for cutting aluminum More teeth and narrower pitch design provides more stability

in high speed process. The tooth design reduces burrs, producing a smoother and flatter cutting surface.

- 2 Replaceable cutter head discs are more economical Cutter bodies are reusable and replaceable discs make tool management easier.
- 3 No teeth height adjustments means LESS DOWN TIME Runout accuracy is kept due to not needing height adjustments.
- 4 Light weight design means easier handling Small arbor machines easily tooled because of the light weight.
- Height adjustments are not necessary because of replaceable discs





* For product improvement the appearance and specification of this product could be changed without announcement.

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Dimensional example

Set model No.	Cutter head disc model No.	Body model No.	Number of teeth	DC (mm)	DCON (mm)	L (mm)	Code (No.)
NED50-S25-12	NED50-12	NEB50-S25	12	50	※ 25	110	543-0096-350
NED63-C22-12	NED63-12	NEB63-C22	12	63	22	50	543-0129-350
NED80-C25.4-16	NED80-16	NEB80-C25.4	16	80	25.4	50	543-0244-350
NED100-C25.4-20	NED100-20	NEB100-C25.4	20	100	25.4	50	543-0179-350
NED125-C25.4-24	NED125-24	NEB125-C25.4	24	125	25.4	45	543-0228-350

%Shank diameter

Examples

	Work parts	Timing chain cover	Cam cap			
	Cutter body	NEB80-C25.4	NEB80-C25.4			
Cı	utter head disc	NED80-16	NED80-16			
Work shape						
ers	RPM	9947 (rpm)	10000 (rpm)			
ımet	Peripheral speed	2500 (m/min)	2513 (m/min)			
Cutting parameters	Feed speed	11936 (mm/min)	12000 (mm/min)			
ting	Feed amount	fz = 0.075 (mm/t)	fz = 0.075 (mm/t)			
St	Chip load	0.5 (mm)	1.3 (mm)			
	Coolant Internal refilling		External refilling			
	Machine	Vertical M/C BT30	Vertical M/C BT30			
Result		Improved: 3 times more efficiency 1.4 times longer cutting life 16000 Feed Speed 12000 8000 Competitor A Nova E'z Disc	Improved: 6.8 times longer cutting life 160000 Cutting life 120000 80000 40000 Competitor B Nova E'z Disc			



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